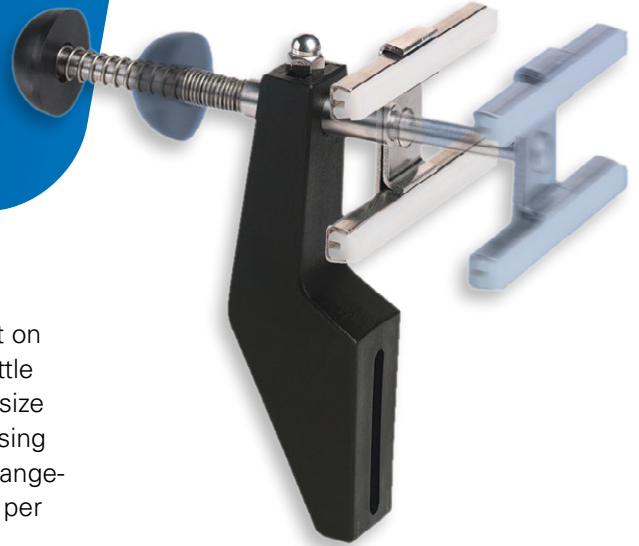


BOTTLE FILLING LINE CONVEYOR

SPEEDSET™ BRACKETS



PROBLEM

A beverage manufacturer wanted to reduce changeover time and cost on a filler line conveyor at its facility. The line runs five different plastic bottle sizes that typically change at least two times per week. During bottle size changeovers, line operators would adjust existing double rail guides using hand knobs since dimensions would vary due to the process. Each changeover took an average of four hours with an average labor cost of \$104 per week.

SOLUTION

The customer installed SpeedSet brackets to quickly solve the conveyor line changeover problems. SpeedSet brackets provide preset conveyor guide rail adjustability that is fast and accurate, without the need for tools. Operators simply push on the bracket end knob that moves the rod, clamp, and guide rail. Within seconds, each rail holding point can be adjusted by inserting a spacer, saving valuable time during line changeovers.

Since the customer switched to SpeedSet brackets, it only takes 30 minutes to complete the changeovers with reduced labor costs averaging only \$13 per week. The result is a weekly cost reduction of 87.5% for the customer's average of two changeovers per week.

HIGHLIGHTS

SpeedSet Brackets

- Fast, accurate conveyor line change-overs
- Preset guide rail adjustability
- Reduced downtime
- No need for tools

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