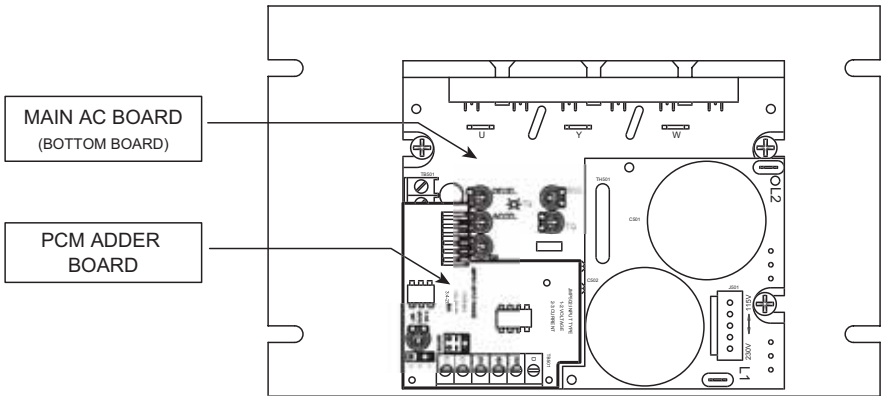




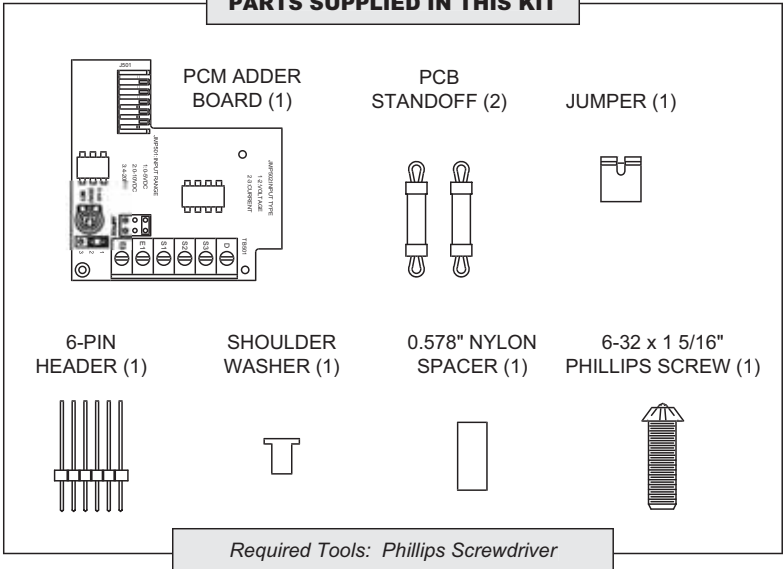
# MOUNTING INSTRUCTIONS FOR FHP SERIES PCM ADDER BOARD

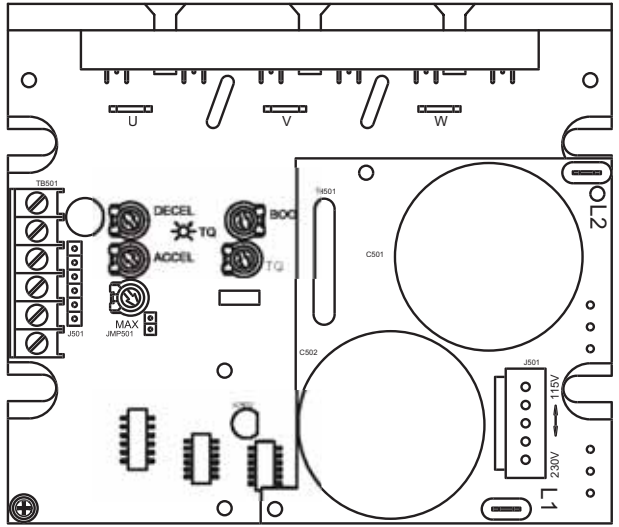
The FHP Series PCM Adder Board 175324.00 accepts a 0 - 5 VDC, 0 - 10 VDC, or 4-20 mA signal and outputs an isolated 0-5 VDC signal without requiring additional panel space. It mounts directly over the main AC board (bottom board) thus maintaining the same footprint. This instruction manual will give you step-by-step information for successfully mounting the PCM Adder Board to your FHP Series drive.

The following diagram shows a FHP Series drive with the PCM adder board installed onto the unit and the parts supplied in this kit.



## PARTS SUPPLIED IN THIS KIT

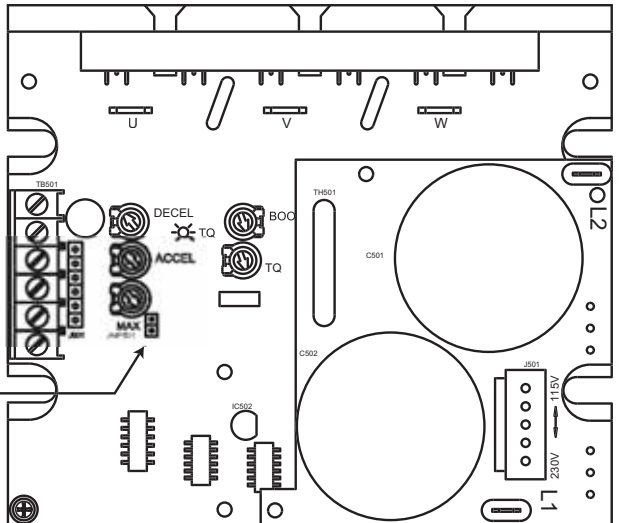




**STEP # 1**

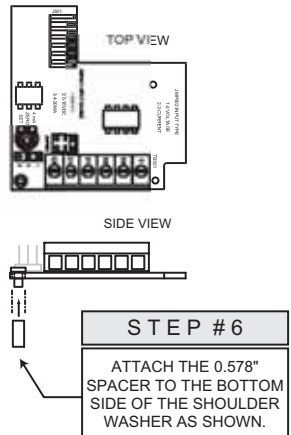
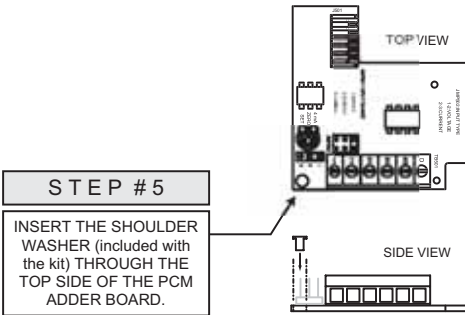
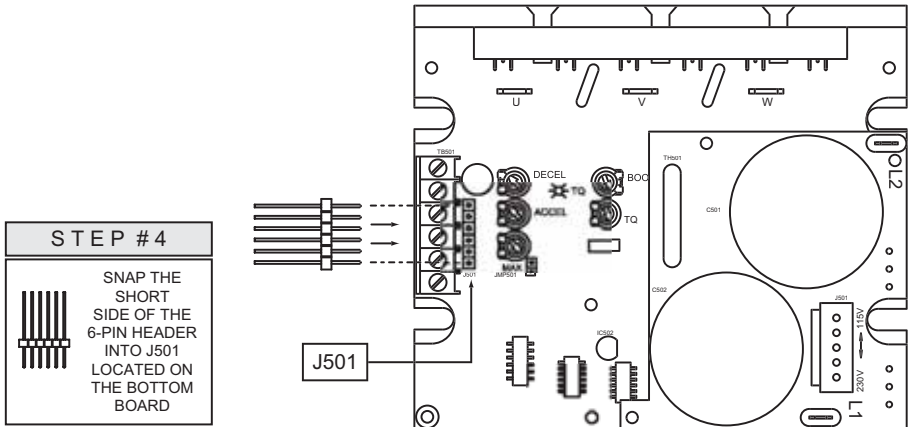
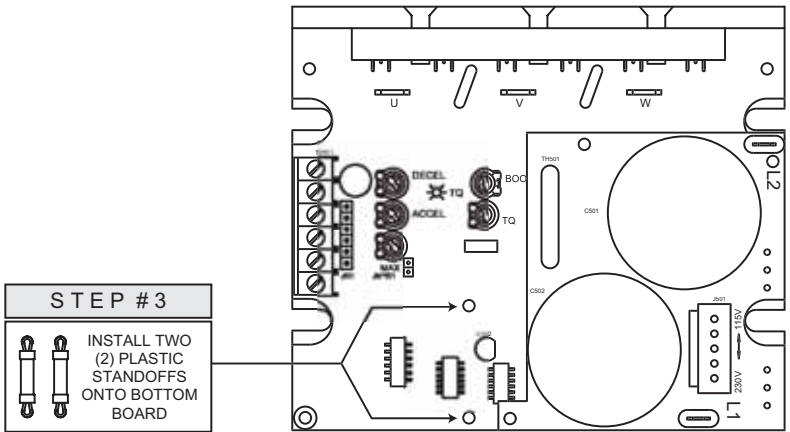
USING A PHILLIPS SCREWDRIVER REMOVE SCREW AND PLASTIC CAP FROM BOTTOM BOARD AND DISCARD.

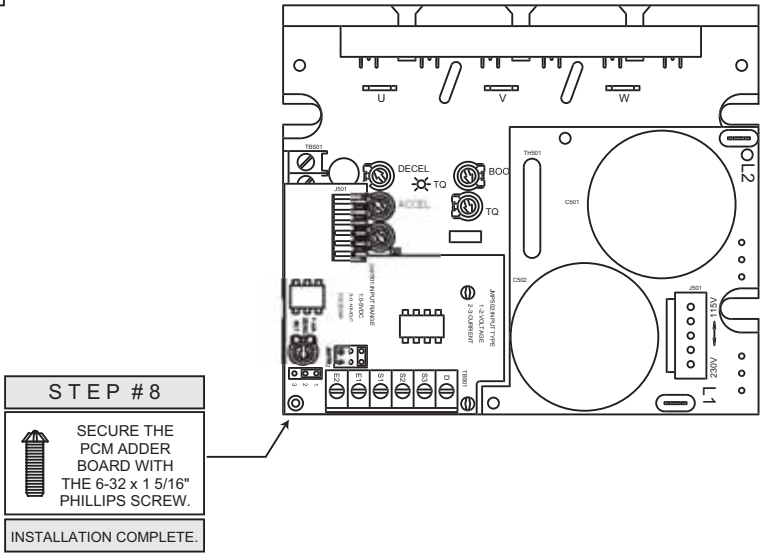
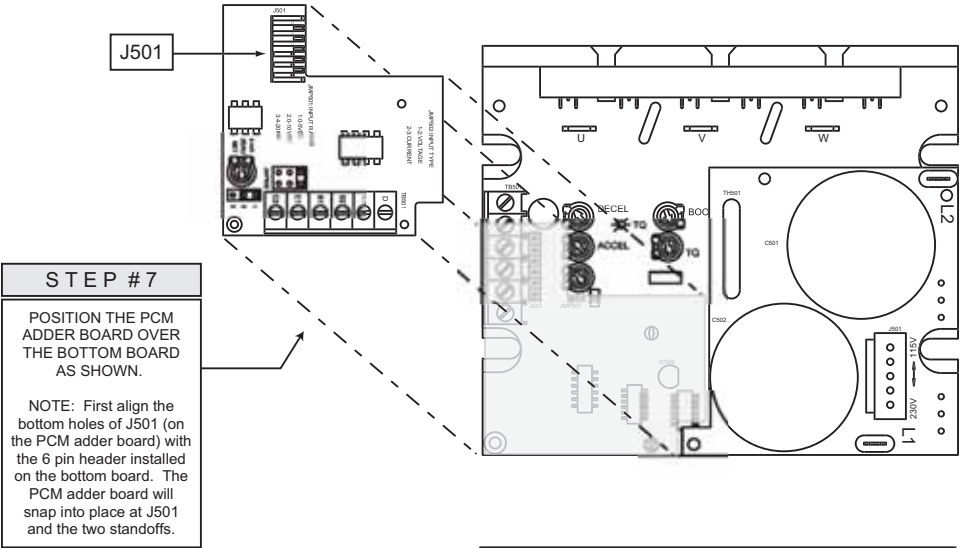
**NOTE:**  
DO NOT REMOVE THE SHOULDER WASHER FROM THE BOTTOM BOARD.



**STEP # 2**

PLACE THE JUMPER (NOTCH SIDE UP) ON JMP501 OF THE BOTTOM BOARD.





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